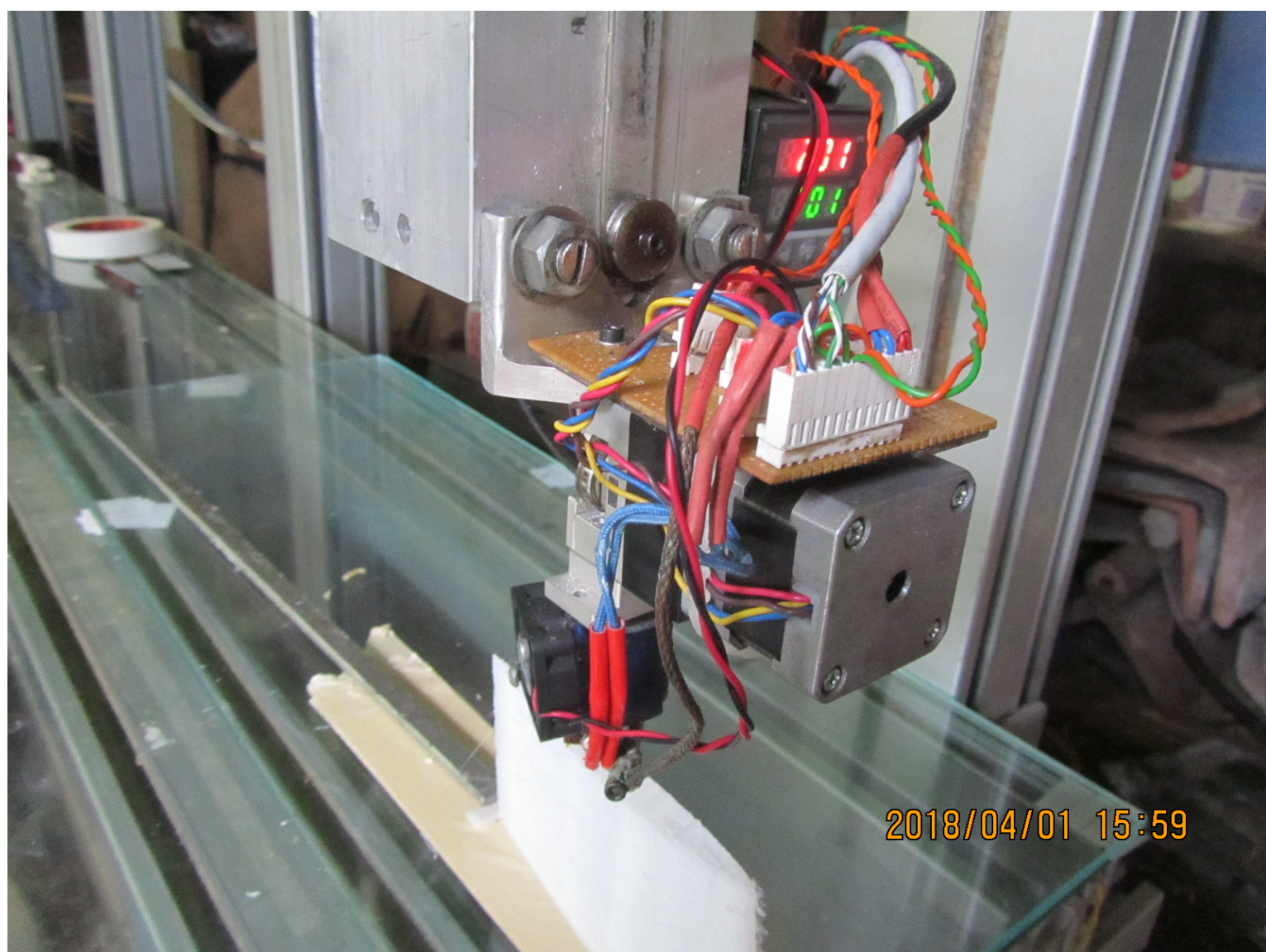




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	X<2310	Y<400	Z<310
APPLICATION	0.00	0.00	310.00
OFFSET	0.00	0.00	0.00
TARGET	0.00	0.00	310.01
POSITION	0.00	0.00	310.01

Sus = * * * = 0/L On

Home Z-0.1 UP Y- PgUp Z+ X,Y,Z FOR KEYED Move | SLOW/FAST = 0.05 1.00
 LEFT X+ ----|---- RIGHT X- 'a' = CURRENT VALUE |
 End Z-0.1 DOWN Y+ PgDn Z- E = exercise Extruder
 F=Fur toggle V=Htr off/on H-home Q=quit O=0/L allow on/off T=set Offsets
 F/S/Z/S moves Z=zero offset +/-=faster -/=-slower
 PRESS <Space> TO STOP MOTION

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AFL TOP =E193Y
AFL BOTTOM =E193Y
LE/TE FILE =DT3
STEPS/MM & LED=4 &5
RIB S&T =30 &2
THK T&B ROOT =4.5 &4.5
THK T&B TIP =4 &5
FLAP R&T&W = & &
AILN R&T&W = & &
X TIP & SKINTH=330 &1.0
SPAR1 B&T =62 &2.5
SPAR2 B&T =80 &1.0
X OFFSET =120.0
Y OFFSET =260.00
Z OFFSET = 16.17
E UP =300
NEGATE Y =N
FAST & SLOW =.8 & .45

ANY %ge THICK. NO SUFFIX
ANY %ge THICK. NO SUFFIX
DESCRIBE SHAPES OF L/E AND T/Esc TO END Edit
No. X/Y/Z ELEMENTS/MM & LE DEPTH
RIB SPACING & THICKNESS
THK %ge TOP AND BTM ROOT AFL
THK %ge TOP AND BTM TIP AFL
FLAP ROOT, TIP & WIDTH, IF ANY
AILN ROOT, TIP & WIDTH, IF ANY
TOTAL WING LENGTH AND SKIN THICKNESS
BASE SPAR POSN & THICKNESS
SPAR2 POSN & THICKNESS (or 0 & 0)
X-DIM OF MIDLINE AT ROOT OF BASE SPAR
Y-DIM OF MIDLINE AT ROOT OF BASE SPAR
BASE PLANE HEIGHT
EXTRUDER WITHDRAW PULSE COUNT
ANSWER 'Y' or 'N'
SPEEDS BETWEEN 0.05 AND 1.0

FILE=DT3.PRT

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